

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **U-Lift AB**

**Vermansmalavägen 11  
370 11 Backaryd  
SWEDEN**

is qualified to perform welding work within the range of certification of:

**Certification level CL2 according to EN 15085-2.**

**Field of application:** • New build of parts for railway vehicles, with design, repair, purchase and assembly.

### Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	23	t = 1.5 - 40 mm	FW
135	1.1	t = 1.4 - 16 mm	FW
135/136	1.3	t = 3 - 24 mm	BW
136	1.2, 1.3, 1.4	t = 3 - 14 mm	FW
	1.2	t = 6.5 - 26 mm	WPD-AP013

(continuation: see reverse)

**Responsible welding coordinator:** Dipl.-Ing. Ali Bahrami (IWE) [external] born: 18.11.1960

**Deputy with equal rights:** Joakim Nilsson (EWS - Level B) born: 01.08.1972

**Deputy:** -

**Certificate no.:** TÜVNORD/15085/CL2/129/4/10

**File reference:** 8117328582 TN2856

**Valid:** from 13.11.2019 to 13.11.2022

**Issued on:** 13.11.2019

**Auditor:** HESSE  
General regulations (see reverse)



Certificate no.: TÜVNORD/15085/CL2/129/4/10

### Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
141	1.2, 1.4	t = 1.5 - 16 mm	FW, BW weld penetration max. 3 mm
	23	t = 2 - 20 mm	FW, BW weld penetration max. 3 mm

### Comments:

Authorized for performing, evaluation and approval of qualification tests of welders and approval testing of welding operators, production weld tests and tests for the approval of welding instructions are: Mr. Ali Bahrami and Mr. Joakim Nilsson

### General regulations

It apply the conditions of the standard EN 15085-2:2007, section 7.  
The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.