

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **U-Lift AB**

Vermansmalavägen 11

**370 11 Backaryd
SWEDEN**

is qualified to perform welding work within the range of certification of:

Certification level CL2 according to EN 15085-2

Field of application: • New build of parts for railway vehicles, with design, repair, purchase and assembly.

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	23	t = 1.5 - 40 mm	FW
135	1.1	t = 1.4 - 16 mm	FW
135/136	1.3	t = 3 - 24 mm	BW
136	1.2, 1.3, 1.4 1.2	t = 3 - 14 mm t = 6.5 - 26 mm	FW WPD-AP013

(continuation: see reverse)

Responsible welding coordinator: Dipl.-Ing. Ali Bahrami (IWE) [external] born: 18.11.1960

Deputy with equal rights: -

Deputy: Jim Johansson (IWS) born: 22.01.1972

Certificate no.: TÜVNORD/15085/CL2/129/4A1/10

File reference: 8118551479 TN2856

Valid: from 01.12.2020 to 13.11.2022

Issued on: 01.12.2020

Auditor: HESSE
General regulations (see reverse)

Rohardt
certification body

Certificate no.: TÜVNORD/15085/CL2/129/4A1/10

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
141	1.2, 1.4	t = 1.5 - 16 mm	FW, BW weld penetration max. 3 mm
	23	t = 2 - 20 mm	FW, BW weld penetration max. 3 mm

Comments:

Authorized for performing, evaluation and approval of qualification tests of welders and approval testing of welding operators, production weld tests and tests for the approval of welding instructions is: Mr. Ali Bahrami

General regulations

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.

To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD GROUP root certificate is required:

<https://www.tuev-nord.de/en/customer-login/digital-signature/>