

C E R T I F I C A T E

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CL2/129/10/5

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

U-Lift AB
Värmansmålavägan 11
37277 Backaryd
Sweden

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CL2
in the type of activity D, P, S

validity: 2022-11-15 until 2025-11-13

date of issue: 2022-11-15
File number: 8120937145
Customer number: TN2856

Lead auditor: Dipl.-Ing. (FH) ROHARDT

Dipl.-Ing. HOFFMANN
certification body



Scope of the certificate

TÜVNORD/15085/CL2/129/10/5

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 40 mm	FW
135	1.1	t = 1.4 - 16 mm D ≥ 60.3 mm	FW
135/136	1.3	t = 3 - 24 mm	BW
136	1.2, 1.3, 1.4 1.2	t = 3 - 14 mm t = 6.5 - 26 mm	FW BW/FW
138	1.2 1.2 1.2 1.2	t = 3 - 15.6 mm t = 3 - 24 mm t = 3 - 30 mm t = 6 - 15.6 mm	BW, t1: 3-6.5mm, t2: 6-15.6mm FW, t1: 3-10mm, t2: 3-24mm FW, t1: 3-24mm, t2: 3-30mm BW, t1: 6-15.6mm, t2: 7.5-15.6mm
141	1.2, 1.4 23 3.2/1.2 3.2/1.2	t = 1.5 - 16 mm t = 2 - 20 mm D ≥ 68 mm t = 1.5 - 6 mm D ≥ 68 mm	BW/FW, BW weld penetration max. 3 mm BW/FW, BW weld penetration max. 3 mm FW, a=2.25-4.5; T: 17-37.4mm; P: 4-10.4mm BW, T: 17-37.4mm; P: 4-10.4mm

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Ali Bahrami, Level A (IWE) [external]

born: 1960-11-18

1st deputy(ies) of the responsible welding coordinator(s):

Jim Johansson, Level C (IWS)

born: 1972-01-22

Others deputies:

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Remarks:

The welding coordinators Ali Bahrami, Jim Johansson are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary:<https://www.tuev-nord.de/en/customer-login/digital-signature/>

