

Certificate

TÜVNORD/15085/CL1/129/10/5A1

Report no. / Manufacturer no. / Validity notice: 8122122083 / TN2856 / 2024-01-04 - 2025-11-13

Welding of railway vehicles and components according to EN 15085-2:2020

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

U-Lift AB
Värmansmålavägan 11
37277 Backaryd
Sweden

the requirements of the TNS-EN15085 certification scheme for the scope

EN 15085-2:2020 classification level CL1
in the type of activity D, P, S

fulfilled to the extent specified in the appendix.

Lead auditor:
Dipl.-Ing. (FH) ROHARDT

Hamburg, 2024-01-04



certification body, Dipl.-Ing. HOFFMANN

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Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 40 mm	FW
135	1.1	t = 1.4 - 16 mm D ≥ 60.3 mm	FW
135/136	1.3	t = 3 - 24 mm	BW
136	1.2, 1.3, 1.4 1.2	t = 3 - 14 mm t = 6.5 - 26 mm	FW BW/FW
138	1.2 1.2	t = 1.5 - 30 mm t = 2 - 30 mm	BW FW
141	1.2, 1.4 23 3.2/1.2 3.2/1.2	t = 1.5 - 16 mm t = 2 - 20 mm D ≥ 68 mm t = 1.5 - 6 mm D ≥ 68 mm	BW/FW, BW weld penetration max. 3 mm BW/FW, BW weld penetration max. 3 mm FW, a=2.25-4.5; T: 17-37.4mm; P: 4-10.4mm BW, T: 17-37.4mm; P: 4-10.4mm

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Dipl.-Ing. Ali Bahrami, Level A (IWE) [external]

born: 1960-11-18

1st deputy(ies) of the responsible welding coordinator(s):

Jim Johansson, Level C (IWS)

born: 1972-01-22

Others deputies:

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Remarks:

The welding coordinators Ali Bahrami, Jim Johansson are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.